

PRECIPITATION HARDENING STAINLESS STEEL

TYPICAL APPLICATIONS

Mechanical components in Aerospace and Defence.
High-Tech mechanical applications

PRODUCT DESCRIPTION

This aerospace grade, precipitation hardening stainless steel combines high mechanical strength with moderate to good corrosion resistance in a variety of media. The steel is melted in air by an electric process. S143 is similar in a number of respects to 17/4 PH stainless steel (UNS S17400 / AISI 630) in its combination of properties.

S143 stainless steel is supplied in the finally heat treated condition (solution heat treated followed by a two stage precipitation hardening treatment) as bright bar (S143D), black bar (S143B) and forgings (S143C).

Material to S144 and S145 shares a common chemical composition with S143. Therefore material to S143 can be precipitation hardened using a different sequence of temperatures to produce material meeting the mechanical property requirements of S144 or S145.

CORROSION RESISTANCE

S143 stainless steel provides useful corrosion resistance in mildly/moderate corrosion environments and is similar to that of basic 300 series stainless steels.

STOCK RANGE

**Round Bar : 3/8" to 2" Diameter
(9.525 to 50.8mm)**

We hold starting stock of large square bar in the softened condition (S143A) to enable us to offer a competitive delivery on forgings.

MATERIAL SPECIFICATIONS

- BS 2S143:1976
- FV520B (related specification)
- Def Stan 95/14-2 (related specification)

MACHINABILITY / WELDING

The machining and welding of this grade of stainless steel presents no particular problems. Guidance can be sought from our Technical Dept.

INSPECTION & TESTING

In accordance with the latest issue of British Standard S100, billets and bars and, where practicable, forgings shall be subjected to ultrasonic examination.

CHEMICAL COMPOSITION (WEIGHT %)

	C	Mn	Si	S	P	Cr	Ni	Mo	Cu	Nb
Min.						13.2	5.0	1.20	1.20	0.10
Max	0.07	1.00	0.60	0.025	0.035	14.7	5.8	2.00	2.00	0.40

MECHANICAL PROPERTIES (MINIMA FOR BAR & FORGINGS IN THE FINALLY HEAT TREATED CONDITION)

Ultimate Tensile Strength	930/1,180 MPa
0.2% Proof Strength	780 MPa
Elongation	15 %
Hardness	277/341 HB
Izod Impact *	40 ft. lbf

* The Charpy U-notch value obtained from a standard test piece may be expected to be not less than 40J.

TYPICAL PHYSICAL PROPERTIES

Density	7.8	kg/dm ³
Magnetisable	Yes	

TECHNICAL SALES ASSISTANCE

Our resident team of qualified metallurgists and engineers will be pleased to assist further on any technical topic.

Thames Stockholders

Unit 5W Woodall Road, Redburn Industrial Estate, Ponders End, Enfield EN3 4LQ

Tel: 020 8805 3282

Fax: 020 8804 8164

Email: sales@thamesstock.com

Website: www.thamesstock.com

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