

## ALUMINIUM DRAWN/ROLLED/COLD FINISHED, BAR, ROD, WIRE, SHAPES

### TYPICAL APPLICATIONS

Aerospace Components  
 Defence Components  
 High Technology Applications

### PRODUCT DESCRIPTION

A medium strength alloy, made to the American Standard. Solution treated, artificially aged and controlled stretched to achieve the T651 condition, in drawn, rolled or cold worked bar, profile and wire form.

General Engineering Euronorm - EN 573 / 754  
 AECMA Euronorm - BS EN 2702  
 BS Pr EN 2700

### STOCK RANGE

**Round Bar** : 1/2" to 8" Diameter  
 (12.7mm to 203.2mm Diameter)

**Flat & Squares** : Various

### CUT TO SIZE SAWN BLANKS

Cut to Length + 1.0mm - NIL

### MACHINABILITY

Very Good

### CORROSION RESISTANCE

Resistance to Atmospheric Attack  
 Good

### SURFACE TREATMENT

#### Anodising

Protective - Good  
 Bright - Fair  
 Hard - Very Good  
 Colour - Good

#### Plating

A special pre-treatment is required for successful result

#### Vitreous Enamelling

As plating

### WELDABILITY

Brazing & Soldering - Good  
 Oxygen - Fair  
 Inert Gas - Very Good  
 Resistance, Spot, Beam - Very Good

### PRODUCTION TOLERANCES

Manufacturing limits are as stated in the Tables 10.12 to 10.20 of U.S. Aluminium Standards & Data. For further assistance please contact our Sales Dept / Laboratory.

### CHEMICAL COMPOSITION (WEIGHT %)

	Al	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others
Min	REM	0.40		0.15		0.8	0.04			0.05 Each (Max)
Max	REM	0.80	0.70	0.40	0.15	1.2	0.35	0.25	0.15	0.15 Total

### MECHANICAL PROPERTIES (MINIMA)

Size Range	Tensile Strength (ksi)	0.2% Proof Stress (ksi)	Elongation on 5.65 √S <sub>0</sub> (%)	Elongation on 50mm (%)
Up to 8 in	42	35	-	10

### TECHNICAL SALES ASSISTANCE

Our resident team of qualified metallurgists and engineers will be pleased to assist further on any technical topic.

### Thames Stockholders

Unit 5W Woodall Road, Redburn Industrial Estate, Ponders End, Enfield EN3 4LQ

Tel: 020 8805 3282

Fax: 020 8804 8164

Email: sales@thamesstock.com

Website: www.thamesstock.com

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